

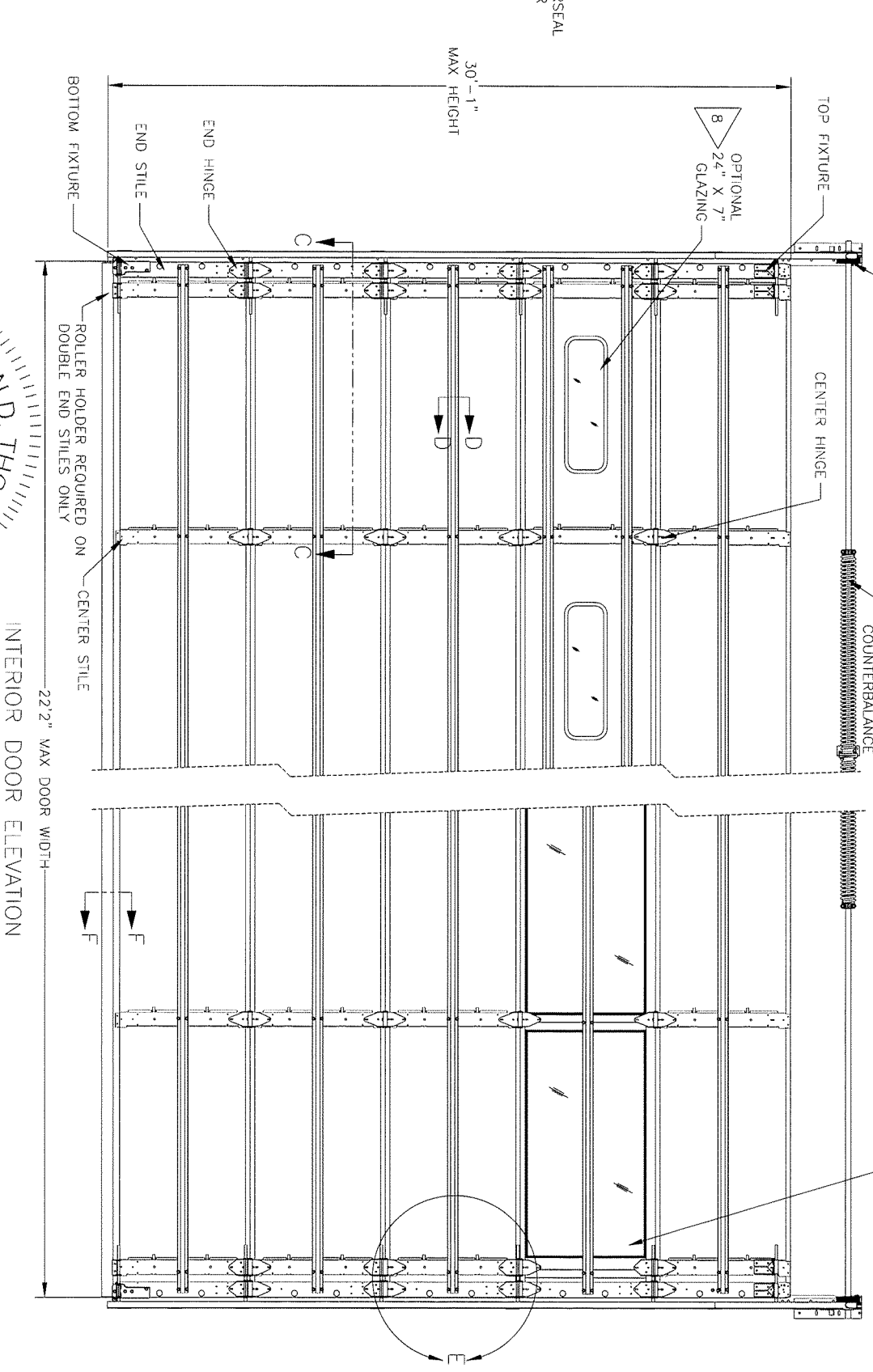
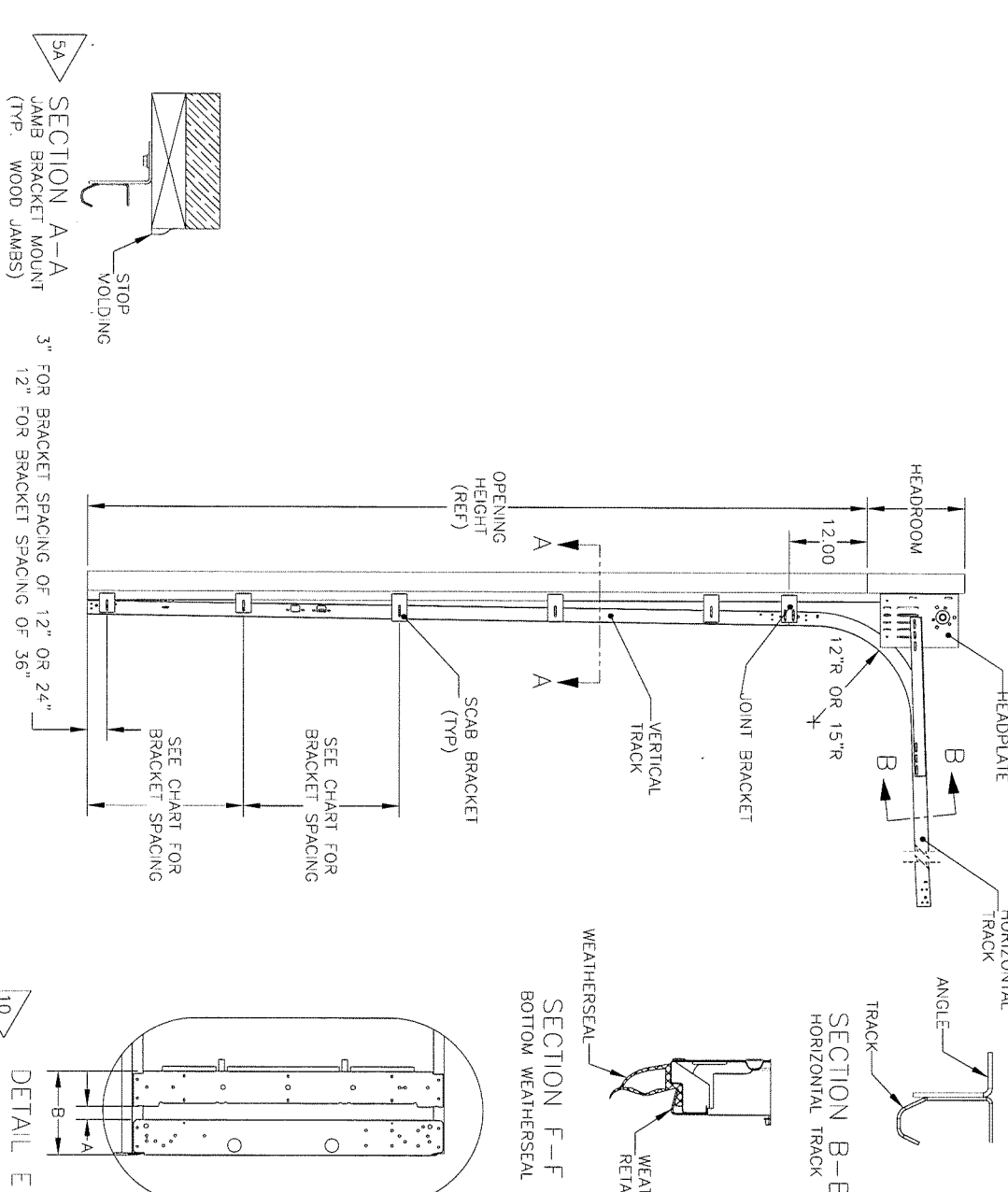
- NOTES
- DESIGNED AND TESTED IN ACCORDANCE WITH WIND LOAD PROVISIONS OF THE FLORIDA BUILDING CODE AND INTERNATIONAL BUILDING CODE. PROFESSIONAL ENGINEER'S SEAL PROVIDED ONLY FOR VERIFICATION OF WIND LOAD CONSTRUCTION DETAILS.
  - PRESSURES LISTED AS POSITIVE/NEGATIVE (DESIGN).
  - SECTION HEIGHTS MAY VARY TO CREATE VARIOUS DOOR HEIGHTS. 24" MAXIMUM SECTION HEIGHT.
  - LIFT CLEARANCE OR FULL VERTICAL TRACK MAY ALSO BE USED.
  - LOW HEADROOM TRACK MAY BE USED WITH EITHER DRAWBAR OPERATOR OR LOCK.
  - FASTENING METHODS (TRACK TO WALL), SPACING BASED ON BRACKET SPACING (SEE CHART BELOW):

- A. JAMB BRACKETS (TYP WOOD JAMBS) STYLE TRACK-- 5/16" x 1 3/4" LAG BOLT, OR EQUIVALENT.
- B. ALTERNATE ANGLE MOUNT--SEE SHEET 2
6. FOR COMMERCIAL HARDWARE DETAILS SEE DRAWING 408717.
7. STRUTS TO BE ATTACHED ± 3" FROM CENTER LINE OF SECTION.
8. MULTIPLE ALUMINUM FULL VIEW OR GLAZED SECTIONS MAY REPLACE ANY SECTION EXCEPT TOP AND BOTTOM SECTIONS.
9. ALUMINUM FULL VIEW SECTIONS TO BE INSTALLED WITH MIN 1/8" DSB GLAZING AND ALUMINUM RETAINERS TO MEET THE LISTED STATIC DESIGN PRESSURES.
10. MAX WIDTH 18 FT. FOR ALUMINUM FULL VIEW SECTIONS AT THE LISTED DESIGN PRESSURES.
11. GLAZING FRAME OPTION--1/8" MIN DSB GLAZING MEETS UNIFORM STATIC DESIGN PRESSURES LISTED ON

- THIS DRAWING: GLAZING FRAME SHALL HAVE MAX HEIGHT OF 7" AND MAX LENGTH OF 24".
- GLAZING OPTIONS ARE NOT IMPACT RESISTANT AND DO NOT MEET THE REQUIREMENTS FOR WIND BORNE DEBRIS REGIONS.
- STRUTS ON FULL VIEW OF GLAZED SECTION(S) TO MATCH THE STRUTS ON THE ADJACENT STEEL SECTIONS.
- STRUT OR Z STRUT INSTALLATION:
- A. FOR STRUTS ONLY-- USE ONE SCREW (P/N 605879-0002) ON BOTH SIDES OF STRUT AT EACH END STILE AND CENTER STILE.
- B. FOR Z STRUT (P/N 407756-XXXX) OR 6" C-CHANNEL (410819-XXXXXX).

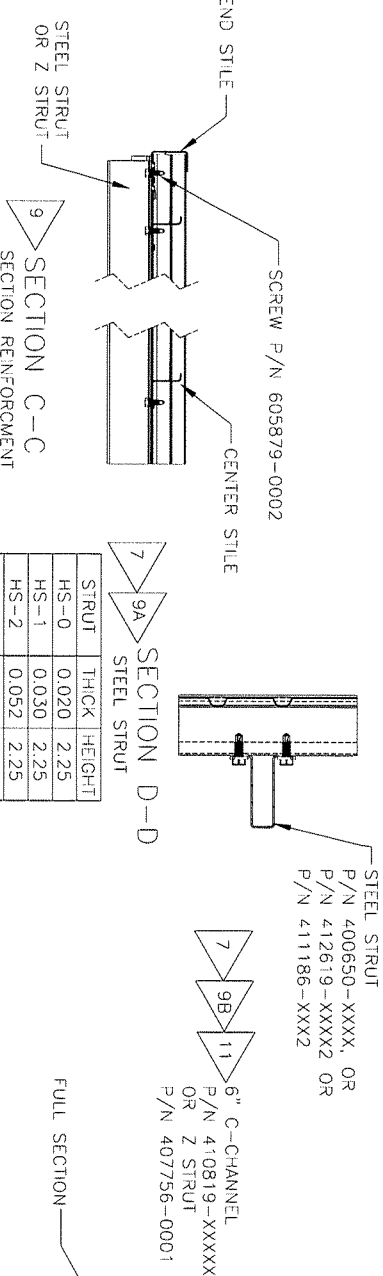
- USE 1 SCREW (P/N 605879-0002) AT EACH END STILE AND CENTER STILE TO ATTACH.
- ATTACH A STRUT STRAP AT EVERY HINGE.
- USE ONE SCREW AT THE TOP AND BOTTOM RAIL OF THE SECTION AND ONE SCREW THROUGH Z STRUT (ATTACH 6" TALL C-CHANNEL TO STRUT WITH 2X SCREWS PER STRUT LOCATION).
12. 2" 20GA STEEL STRUTS (412619-XXXXX) MAY BE SUBSTITUTED FOR HS-1 (400650-0001).
13. 3" 20GA STEEL STRUTS (411186-XXXXX) MAY BE SUBSTITUTED FOR HS-2 STRUTS (400650-0002).

| REVISIONS |             |                          |             | DATE     | APPROVAL |
|-----------|-------------|--------------------------|-------------|----------|----------|
| REV       | DESCRIPTION | REVISED PER              | REVISED PER | DATE     | APPROVAL |
| 501337    | E           | REVISED PER              | ER          | 10/12/11 | SFT      |
| 32499     | F           | ADDED SECOND PAGE        |             | 10/6/20  | TLC      |
| 32933     | G           | ADDED 2 1/2" 20GA STRUTS |             | 05/05/23 | W.D.M    |



INTERIOR DOOR ELEVATION

SIDE ELEVATION OF TYPICAL COMMERCIAL TRACK



STRUT STRAP

No. 46718

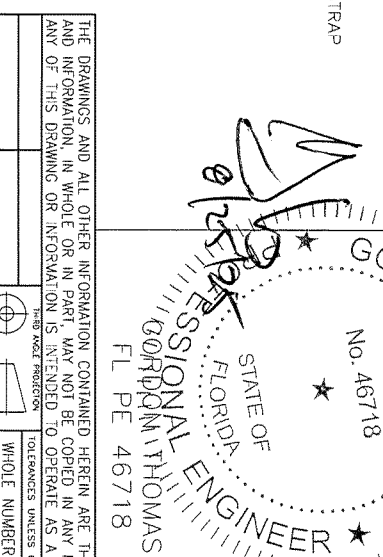
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| SERIES 420/422: 26/-26 PSF WINDLOAD |               |                  |          |     |        |           |           |                          |                   |
|-------------------------------------|---------------|------------------|----------|-----|--------|-----------|-----------|--------------------------|-------------------|
| DOOR WIDTH UP TO                    | END STILE QTY | CENTER STILE QTY | STRUT    |     | ROLLER |           | TRACK     |                          | JAWB LOAD (lb/ft) |
|                                     |               |                  | TYPE     | QTY | TYPE   | TIRE DIA. | STEM DIA. | BRACKET VERTICAL SPACING |                   |
| 8'2"                                | SINGLE        | 1                | HS-1     | 1   | TR-3   | 2"        | 7/16"     | 24"                      | 0.049"            |
| 10'2"                               | SINGLE        | 2                | HS-2     | 1   | TR-3   | 2"        | 7/16"     | 12"                      | 0.068"            |
| 12'2"                               | DOUBLE        | 2                | HS-2     | 1   | TR-3   | 2"        | 7/16"     | 12"                      | 0.068"            |
| 14'2"                               | DOUBLE        | 4                | HS-3     | 1   | TR-3   | 2"        | 7/16"     | 12"                      | 0.068"            |
| 16'2"                               | DOUBLE        | 5                | HS-3     | 1   | TR-5   | 2"        | 7/16"     | 12"                      | 0.068"            |
| 18'2"                               | DOUBLE        | 5                | HS-3     | 2   | TR-5   | 2"        | 7/16"     | 12"                      | 0.068"            |
| 20'2"                               | DOUBLE        | 6                | C (6")   | 1   | TR-5   | 2"        | 7/16"     | 12"                      | 0.068"            |
| 22'2"                               | DOUBLE        | 7                | Z (14GA) | 1   | TR-5   | 2"        | 7/16"     | 12"                      | 0.068"            |

|                                       |  |        |  |         |  |                    |  |
|---------------------------------------|--|--------|--|---------|--|--------------------|--|
| TOLERANCES UNLESS OTHERWISE SPECIFIED |  | FINISH |  | DATE    |  | DRAWING TITLE      |  |
| ± .25                                 |  | N/A    |  | 8/14/03 |  | WINDLOAD, 420/422. |  |
| OVERHEAD DOOR                         |  | DATE   |  | DATE    |  | DATE               |  |

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|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|----------------|---------|--------|-----|--------|-----|-------|----------|
| TOLERANCES UNLESS OTHERWISE SPECIFIED                                                                                                                                                                                                                                                                                                                                                                                                                                                               |         | FINISH         |         | WATER  |     | N/A    |     | DATE  |          |
| WHOLE NUMBERS:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | ± .25   | WHOLE NUMBERS: | ± .25   | WATER: | N/A | WATER: | N/A | DATE: | 8/14/03  |
| FRACTIONS:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | ± .03   | FRACTIONS:     | ± .03   | WATER: | N/A | WATER: | N/A | DATE: | 10/12/20 |
| ANGLES:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | ± .5°   | ANGLES:        | ± .5°   | WATER: | N/A | WATER: | N/A | DATE: | 10/12/20 |
| REF. DIMS:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | USED ON | REF. DIMS:     | USED ON | WATER: | N/A | WATER: | N/A | DATE: | 10/12/20 |



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